



LAYING INSTRUCTIONS  
CHEVRON

### Checking the substrate

Always check for a permanently dry, crack-free, clean, tensile and compressive flat floor

### Storage

Please ensure that the material is on a level surface at all times. If the material is not stored level, it will cause problems in processing.

### Avoid color differences

Only material from the same production batch may be used per room. We recommend sorting the boards to avoid optical disturbances.

The inspection of the material to be processed

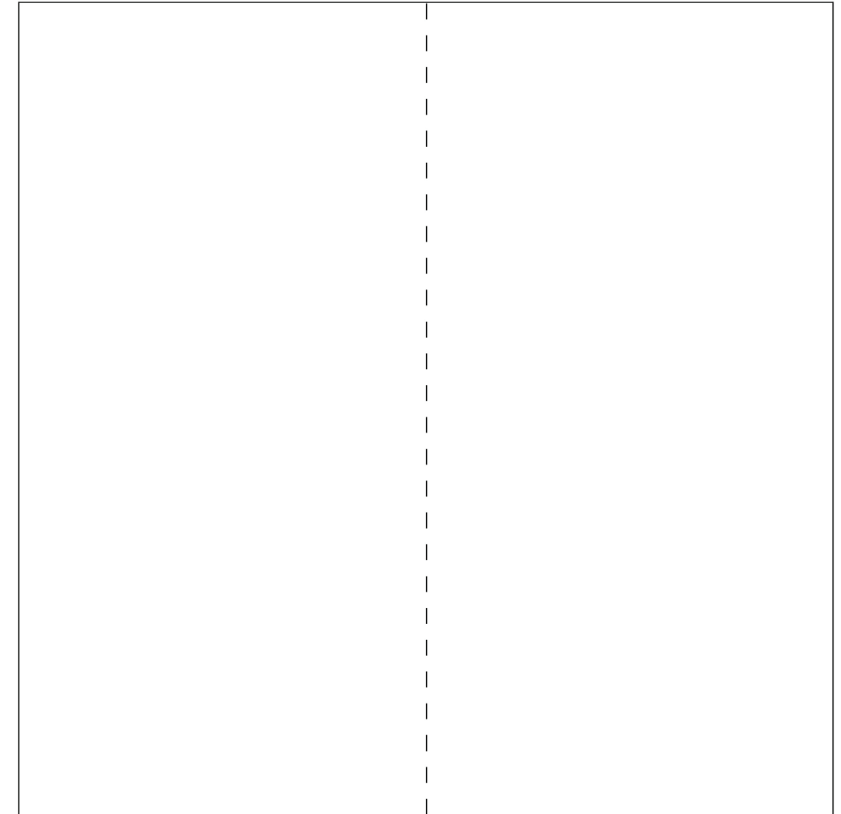
The floor covering is subjected to a meticulous inspection before leaving the factory, which allows us to guarantee a high standard of quality. However, we cannot guarantee that defects will not occur for 100%. Therefore, please check the material for visible defects at all times before processing.

### Acclimatizing - **IMPORTANT**

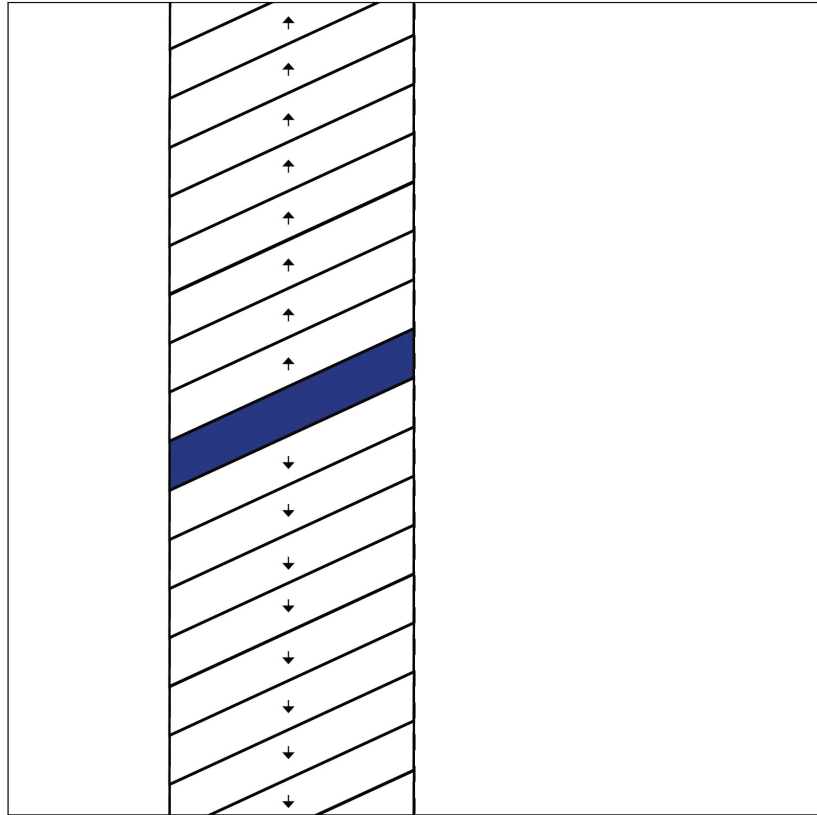
The adaptation of the material to the climatic conditions is very important. In order to give the material sufficient opportunity to relax, the strips (without packaging) should be laid in the room to be processed, in small stacks, for at least 24 hours in order to adapt to the room and temperature. The ideal processing temperature is approx. 18°C, the air humidity should not exceed 70%. The material adapts to the temperature of the room in which it is to be worked. Direct sunlight should be avoided at least until the adhesive is fully cured. If the material is to be processed on an MDF or other floating wooden subfloor (e.g. Jumpax), this must be laid at least 24 hours in advance.

### Processing

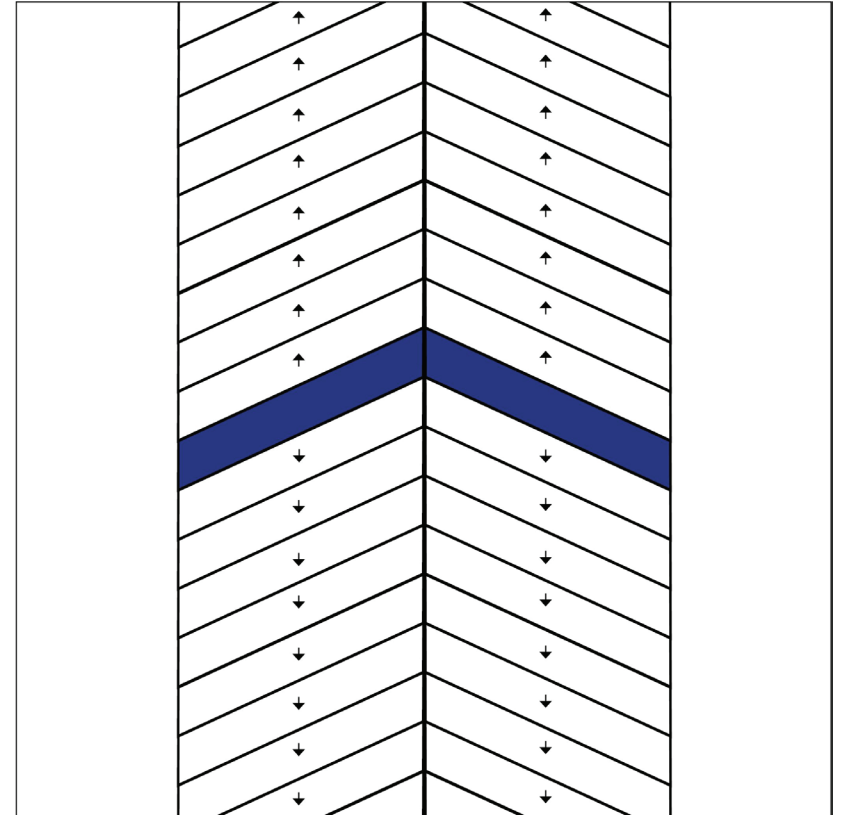
We recommend using the following adhesive: Eurcol 640 Eurostar, Unipro 2000S or a similar product. The adhesive should be applied according to the advice of the adhesive manufacturer.



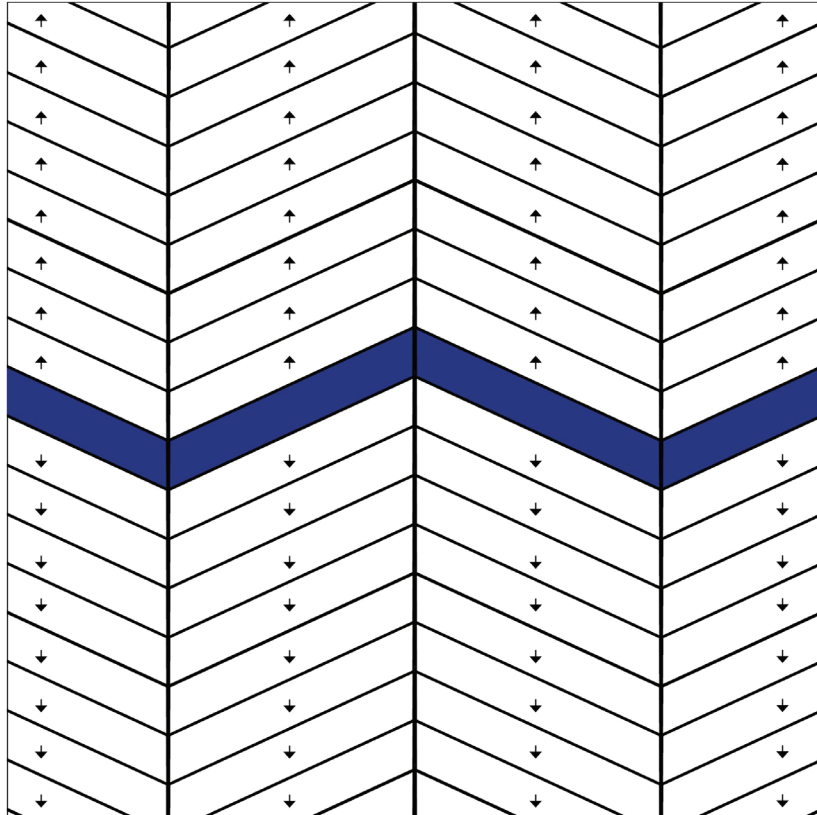
**Step 1** put a blemish line in the middle of the room



**Step 2** place the first track. Make sure it runs perfectly straight across the blemish line. This first course will determine the final result. Start at the marked plank and work from there first upwards and then downwards.



**Step 3** After the first course has been fixed (also rolling!), the second course can be laid. Repeat the order of laying, so start at the row marked in blue and then work from top to bottom.



**Step 4** then move the lanes left and right. Always follow this order: one strip on the left, then one strip on the right. Allow to dry and then the next strip.

General: It is very important that the glue has dried sufficiently before gluing.

If this is not the case, there is a good chance that planks will shift around, causing the pattern to become distorted and no longer close.

At the entrance and in rooms where the expected temperature and/or amount of moisture is higher, we recommend a polyurethane adhesive (moisture and temperature resistant). Apply the adhesive using the prescribed notching: A-2. Place the floor covering in the wet adhesive, opening time of the applied adhesive is 15 to 20 minutes, depending on temperature and relative humidity. Do not crawl or walk on the newly glued floor covering during the gluing process, as it may shift in the wet glue. After approx. 20 minutes, carefully roll the floor covering and repeat this after approx. 30 minutes.

Note: Failure to follow the laying instructions or failure to do so carefully may invalidate the guarantee.

#### Underfloor heating

Therdex PVC Floors can be laid on a floor with underfloor heating up to 27°C. Before laying the floor covering and previous actions, ensure that the underfloor heating is switched off at least 24 hours beforehand. At least 24 hours after laying the floor covering, the water temperature can be started up again in stages of 5°C per day. When laying on MDF or other floating wood subfloors (e.g. Jumpax) keep the strips clear of the skirting. In order to lay the strips correctly in the adhesive bed over the entire floor, especially with MDF or other floating wooden subfloors (e.g. Jumpax), we recommend that you work with 2 people.

Take into account the climatic conditions and the temperature in the processing room. The instructions are based on average conditions. Optimum adhesive strength has been achieved when you have experimentally determined that the adhesive has touched approximately 80% of the surface of the underside of the floor covering. Never use solvents to remove glue spots. Remove glue stains immediately with a damp cloth. In the case of dried glue spots, remove these with soap and water, if necessary using a fly swatter.

For more information, please contact our inside sales department.