



LAYING INSTRUCTIONS
HERRINGBONE

Control surface

Check always the surface if it is a permanently dry, crack-free, clean, tensile and pressure-resistant, flat floor.

Storage

Make sure that the material is always on a flat surface. If the material is not stored flat, this will lead to problems during processing.

Avoid color differences

Only material from the same production batch may be processed per space.

The control of the material to be processed

The floor covering is need to be careful inspected before leaving the factory, so that a high quality standard can be guaranteed. However, we can not guarantee the 100% exclusion of defects. Therefore, always check the material for visible defects before processing.

Acclimatize - **IMPORTANT**

Adjusting the material to the climatic conditions is very important. In order to give the material sufficient opportunity to relax, the strips (without packaging) have to be laid for at least 24 hours in the space to be processed, on small stacks, in order to adapt to the room and temperature.

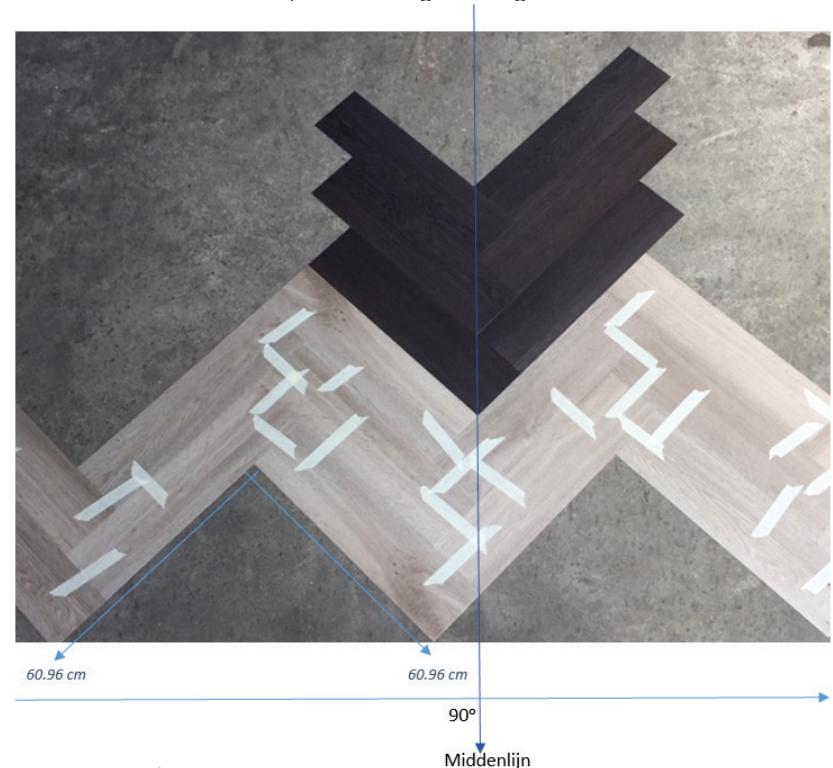
The ideal temperature for processing is around 18°C, the air humidity can not exceed 70%. This is because the material adapts to the temperature of the room in which it is necessary to work.

Direct sunlight must be avoided, certainly up to the moment the glue is completely tied off. If the material is processed on an MDF or other floating wooden subfloor (for example Jum Pax), it must be laid at least 24 hours in advance.

Step-by-step installation of herringbone motif

1. From the main wall, measure the center of the room on two points and make a straight line using a sticking cord between these two points.
2. Lay out two or three rows of planks against the facade and fix them to each other with tape. (see photo below)

3. Place the strips fastened together with the corners straight on the line. (see photo below)
4. Check the dimensions 60.96 cm in the corners
5. Apply the floor of glue in width of 2 strips (see dark part on the picture below) and place the strips in the glue (follow the instructions of the adhesive manufacturer with regard to dry and deposit time). Repeat this procedure to the left and right of the laid strip.
6. Remove the strips that are glued together and close the floor.



The processing

We advise you to use the following adhesive: Eurcol 640 Eurostar, Unipro 2000S or a similar product. The adhesive must be applied according to the adhesive manufacturer's advice.

At the entrance and in rooms where the expected temperature and / or the amount of moisture is higher, we recommend a polyurethane glue (moisture and temperature resistant). Apply the adhesive with the

specified teeth: A-2

Place the floor covering in the wet glue, the open time of the applied glue is 15 to 20 minutes, depending on temperature and relative humidity. Do not crawl or walk on the just glued floor covering, as this can slide into the wet glue. After approx. 20 minutes carefully roll the floor covering and repeat it again after approx. 30 minutes.

Please note: the non-compliance or negligent follow-up of the installation instructions may void the warranties.

Underfloor heating

Therdex PVC floors can be installed on a floor with underfloor heating, up to 27°C. Make sure that the underfloor heating is switched off at least 24 hours in advance before installing the floor covering and the front steps. At least 24 hours after installing the floor covering, the water temperature can be restarted in steps of 5°C per day.

When laying on MDF or other floating wooden subfloors (eg Jum Pax) keep the strips clear of the plinth. In order to place the strips over the entire floor at the right time in the adhesive bed, especially with MDF or other floating wooden subfloors (for example Jum Pax), we advise you to work with 2 people.

Take into account the climatic conditions and the temperature in the processing room. The regulations are based on average conditions. Optimum adhesion is achieved if you have determined by trial that the adhesive has touched approx. 80% of the surface of the underside of the floor covering.

Never use solvents to remove glue stains. Remove adhesive stains immediately with a damp cloth. In case of dried glue stains remove these with soap and water, if necessary with the aid of a fly sponge.

For more information contact our office staff. You can reach us on tel. 038-3857373 or by e-mail: info@therdex.nl.